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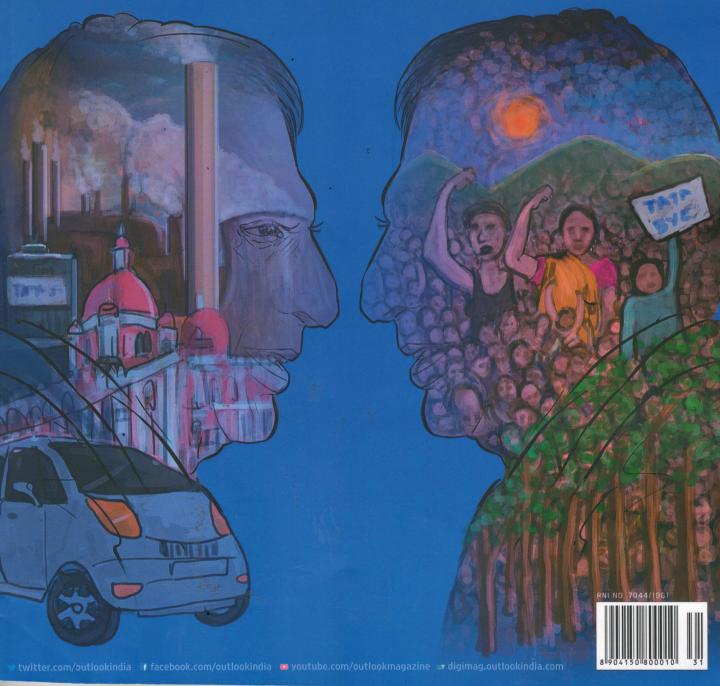
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Bittersweet Symphony

Ratan Tata leaves behind a legacy of empathy, kindness and innovation in business, but his utopia wasn't without its troubles



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